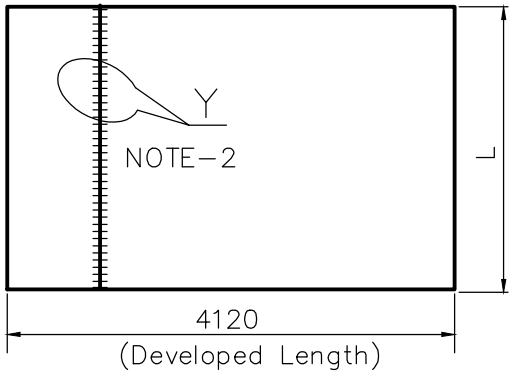


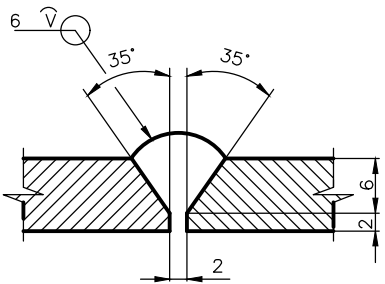
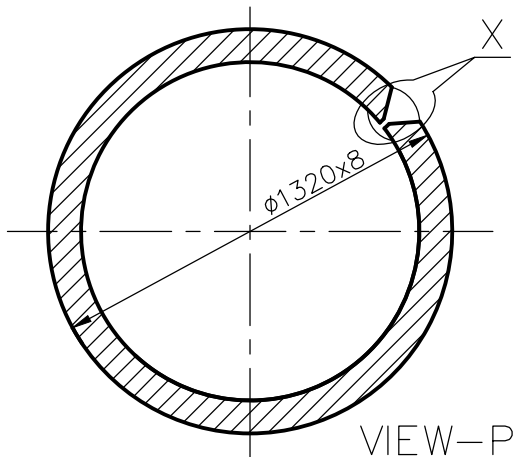
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3-80-655-35550

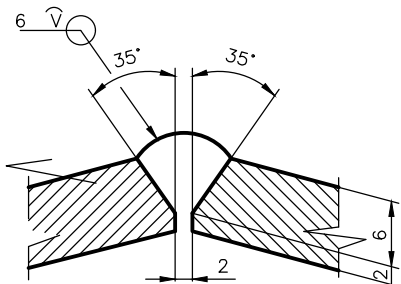
DRAWING No



RAW MATERIAL PLATE



DETAIL-Y



DETAIL-X

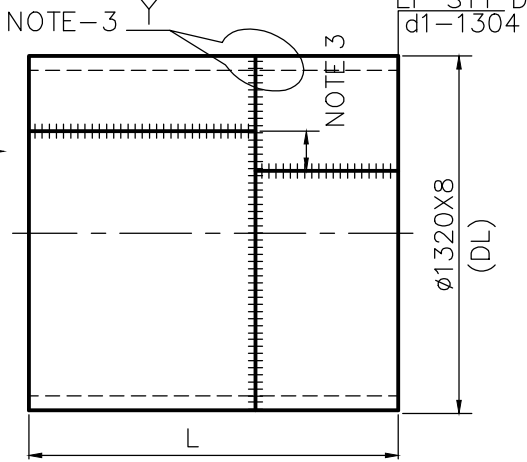


PLATE FORMED PIPE

EP_STY D
d1-1304

NOTES: -

- 1 WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH SURFACE FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC. FULL PENETRATION OF WELDS TO BE ENSURED.
- 2 IF SINGLE PLATE OF GIVEN SIZE IS NOT AVAILABLE, THEN TWO PLATES (MAXIMUM) CAN BE JOINED TO BUILD UP THE DEVELOPED SIZE AND ROLLED AS SHOWN.
- 3 SUITABLE STAGGERING OF LONGITUDINAL WELD JOINTS IS TO BE DONE, IF PIPE LENGTH HAS TO BE BUILT UP.
- 4 WELD JOINTS ARE TO BE RADIOGRAPHED AS PER APPLICABLE QP.
- 5 SPIDER ARRANGEMENT HAS TO BE WELDED AT THE ENDS AFTER EDGE PREPARATION. REFER DWG.NO. 4-80-999-93078

12	12	PLATE PL.8x4120xL=1596	3-80-655-35550		SA 516 Gr.70	C	412	942
								1
11	11	PLATE PL.8x4120xL=2081	3-80-655-35550		SA 516 Gr.70	C	538	428
								1
10	10	PLATE PL.8x4120xL=701	3-80-655-35550		SA 516 Gr.70	C	181	373
								1
09	09	PLATE PL.8x4120xL=721	3-80-655-35550		SA 516 Gr.70	C	186	617
								1
08	08	PLATE PL.8x4120xL=1380	3-80-655-35550		SA 516 Gr.70	C	357	187
								1
07	07	PLATE PL.8x4120xL=3213	3-80-655-35550		SA 516 Gr.70	C	831	318
								1
06	06	PLATE PL.8x4120xL=998	3-80-655-35550		SA 516 Gr.70	C	258	314
								1
05	05	PLATE PL.8x4120xL=273	3-80-655-35550		SA 516 Gr.70	C	70	634
								1
04	04	PLATE PL.8x4120xL=1080	3-80-655-35550		SA 516 Gr.70	C	279	538
								1
03	03	PLATE PL.8x4120xL=1430	3-80-655-35550		SA 516 Gr.70	C	370	129
								1
02	02	PLATE PL.8x4120xL=1178	3-80-655-35550		SA 516 Gr.70	C	304	904
								1
01	01	PLATE PL.8x4120xL=4830	3-80-655-35550		SA 516 Gr.70	C	1250	155
								1
VAR NO.	ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE MATERIAL SPEC.	A C	UNIT WT.	QTY.

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE, MADRAS

DRN	NAME PRADEEP	SIGN -sd-	DATE 20.03.19	NO OF ITEMS
CHD	TRINADHA RAO	-sd-	20.03.19	
APPD	SESHAGIRI	-sd-	20.03.19	

DEPT.	GRADE OF UN TOL DIM	SCALE	WEIGHT (Kg).	NAME OF ORIGINAL ORGANISATION	ITEM No.
CODE	C/M/F	N.T.S	----	----	
TITLE	PLATE FORMED PIPE (OD1320x8)			CARD CODE U 01	REV DRAWING No. 3-80-655-35550 00

13	13	PLATE PL.8x4120xL=788	3-80-655-35550	SA 516 Gr.70	C	203	882
							1